



**8202 Indy Lane  
Indianapolis, IN 46214**

## **Product Data 5460**

5460 is a premium quality general purpose adhesive that may be used in many different applications. It performs exceptionally well in edge glue operations, assembly, face glue operations, finger joint, and other types of glue operations. It contains a high solids content, great stability, great sandability, ease of application and longer shelf life. This product contains no fillers or extenders such as clay.

### **Physical Properties**

Poly Vinyl Acetate Based Adhesive

Yellow, Light Cream or Brown in Color

Stable Freeze/Thaw

Weight per Gallon 9.5 lbs.

Viscosity 4000-4500

Solids 48%-53%

Shear Strength 3900 kgs.

Wood Failure Ave. 93.94%

Available Blends Yellow, White, Brown, Red, Blue

Chalk Temperature 51 degrees F

Non Staining on Oak Yes

Set Time 25-35 minutes @ 72 degrees F

Fixture Time 60-75 minutes @ 72 degrees F

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The exclusive remedy against seller shall be a claim for damages not to exceed the purpose price of the product, without regard to whether such a claim is based on breach of warranty or tort.