



INDUSTRIAL ADHESIVES *of Indiana*

8202 Indy Lane
Indianapolis, IN 46214

Product Data 5460TKY

5460TKY is a premium quality adhesive that has been formulated for specific needs where an exceptional initial green tack is required. It performs exceptionally well in finger joint, tight mortise/tenon, or any operation where the user needs to overcome "hydraulic" effect of a tight joint. This product may also be used in clamp carrier, assembly, and other general adhesive requirements. It contains a high solids content, great stability, great sandability, ease of application and longer shelf life.

This product contains no fillers or extenders such as clay.

Physical Properties

Poly Vinyl Acetate Based Adhesive

Yellow, Light Cream or Brown in Color

Stable Freeze/Thaw

| | |
|---------------------|---------------------------------|
| Weight per Gallon | 9.5 lbs. |
| Viscosity | 4000-4500 |
| Solids | 48%-53% |
| Shear Strength | 3900 kgs. |
| Wood Failure Ave. | 93.94% |
| Available Blends | Yellow, White, Brown, Red, Blue |
| Chalk Temperature | 51 degrees F |
| Non Staining on Oak | Yes |
| Set Time | 25-35 minutes @ 72 degrees F |
| Fixture Time | 60-75 minutes @ 72 degrees F |

The information reflects the latest information and characteristics concerning this product. Seller makes no other warranty or representation of any kind, express or implied concerning this product including NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS OF THE GOODS FOR ANY OTHER PARTICULAR PURPOSE. NO WARRANTIES SHALL BE IMPLIED BY LAW AND NO AGENT OF SELLER IS AUTHORIZED TO ALTER THIS WARRANTY IN ANY WAY.

The exclusive remedy against seller shall be a claim for damages not to exceed the purchase price of the product, without regard to whether such a claim is based on breach of warranty or tort.