



**8202 Indy Lane
Indianapolis, IN 46214**

Product Data Sheet XL-40

XL-40 is a pre-catalyzed, cross-linking polyvinyl acetate emulsion adhesive. It is recommended for high frequency glue applications, hot and cold pressing of veneers and high pressure laminates to various cores. It may also be used as an assembly adhesive, edge or face glue adhesive. XL-40 offers an advantage over previous formulas in that it allows for a quicker and less tedious clean up of glue spreaders and other items of process.

XL-40 meets or exceeds requirements for ANSI/HPMA 1983 Type II, water resistant. A type I, Water Proof adhesive is also available

Packaging is in 55 gallon drums (approximate weight, 510 pounds) or 275 gallon returnable totes (approximate weight, 2500 pounds)

Physical Properties

Chemical Family	Crosslinking Polyvinyl Acetate Emulsion
Appearance	White
Solids	50-53%
Viscosity	4700-5700 cps
pH	4.0-4.8
Freeze/Thaw Stability	Yes
Formaldehydes	Free

The information reflects the latest information and characteristics concerning this product. Seller makes no other warranty or representation of any kind, express or implied concerning this product including NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS OF THE GOODS FOR ANY OTHER PARTICULAR PURPOSE. NO WARRANTIES SHALL BE IMPLIED BY LAW AND NO AGENT OF SELLER IS AUTHORIZED TO ALTER THIS WARRANTY IN ANY WAY.

The exclusive remedy against seller shall be a claim for damages not to exceed the purpose price of the product, without regard to whether such a claim is based on breach of warranty or tort.